	Client name (abbr.):	US		Conclusion
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Inspection, Testing and Certifications	Report Date:	08-Oct-2021		

# FACTORY AUDIT REPORT

### **GENERAL INFORMATION**



Factory name	KAN
Supplier name	KAN ;
Client's name	US
Audit date	07-Oct-2021
Factory location	Palghar West, Palghar-401 404.
Supplier location	l I F Palghar West, Palghar-401 404

### General overview of audit

	Fields	Score /10	Weight /5	Weighted score
1	Supplier/Factory Profile	10	5	50
2	Factory Organization Charts	8	3	24
3	Production Lines - Capacity	8	5	40
4	Factory Facilities - machinery Conditions	5	5	25
5	Quality Assurance & Quality Control System	3	5	15
6	R&D – Sampling Capacity	8	3	24
7	Environment (optional)	1	3	3
		Total:	29	181
Ger	General Overview Conclusion			4/ 10

PASSED:	The general overview conclusion is minimum 8
PENDING:	The general overview conclusion is less than 8 and minimum 6
FAILED:	The general overview conclusion is less than 6

COMMENTS	
Main comments of this audit	<ol> <li>This factory manufactures Stainless Steel Utensils &amp; engineering fabricated products since 2009.</li> </ol>
	<ol> <li>Factory has 2 own unit at 04 &amp; 05 Dewan &amp; Sons Industrial Estate of size total 3500 sq. ft.and 2 rental units at B9, B16 &amp; C/10 at Oswal Industrial Estate of size total 4000 sq. ft.</li> </ol>
	3. Manufacturing processes available in the factory were: Cutting,

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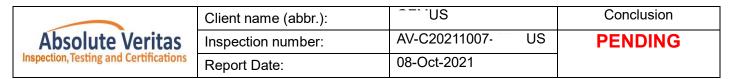
	Client name (abbr.):	US	Conclusion
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Bending, Welding, Polishing, Buffing, Plating, Cleaning & Packaging	
4. Except Powder Coating, all the production processes were performed	in
the factory.	
5. The audit address shown on business license is same as the actual	
business scope.	
6. There were 34 employees working in the factory on the audit date. All	
the workers are directly hired by factory.	
7. The production was running on the audit day & overall working condition	on
acceptable	
8. Factory needs improvements as suggested items, please check	
suggestion column below.	

Client's special requirement of audit				
	Requirement	Result	Remark	
8.1				
Spec	Special Requirement Conclusion			

# **Overall Conclusion**

PENDING



### REMARKS

Gei	neral Overview:
1.	This factory manufactures Stainless Steel Utensils & engineering fabricated products since 2009
2.	Factory has 2 own unit at 04 & 05 Dewan & Sons Industrial Estate of size total 3500 sq. ft.and 2 rental
	units at B9, B16 & C/10 at Oswal Industrial Estate of size total 4000 sq. ft.
3.	Manufacturing processes available in the factory were: Cutting, Bending, Welding, Polishing, Buffing,
	Plating, Cleaning & Packaging
4.	Except Powder Coating, all the production processes were performed in the factory.
5.	The audit address shown on business license is same as the actual business scope
6.	There were 34 employees working in the factory on the audit date. All the workers are directly hired by
	factory.
7.	The production was running on the audit day & overall working condition acceptable.
Clie	ent's special requirement
7 -	
Sug	ggestion:
8	It is suggested to put labels on raw material & intermediate goods
9	All tools are required with numbers particularly sharp tools & suggested to note the issuance / receipt
10	There was no power generator in factory, it is suggested to have a power generator in factory to avoid
	production losses during unavoidable power outages
11	It is suggested to get the ISO 9001, ISO 140001 certification for the factory
12	There was no quality manual, it is suggested to make quality manual and use AQL standards for quality
	checks
13	There was no environment policy, it is suggested to make environmental policy and get the certification
	done from local Pollution Control Board authorities
14	There was no checks done for water, air, sound pollution. It is suggested to regularly check water, air &
	sound pollution.

	Client name (abbr.):	~US	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007.	PENDING
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### CONTENT:

- Part 1—Supplier/Factory Profile
- Part 2—Factory Organization
- Part 3—Production Lines/Capacity
- Part 4—Factory Facilities/Machinery Conditions
- Part 5—Quality Assurance& Quality Control System
- Part 6—R & D/Sampling Capacity
- Part 7—Environment (optional)

	Client name (abbr.):	US	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007-	PENDING
Inspection, Testing and Certifications	Report Date:	08-Oct-2021	

# Part 1

# A: Supplier profile

Ge	eneral information			
1	Date of foundation	25-09-2009		
2	Legal status	State owed Private Foreign Invested Join Venture		
3	Actual location			
		plywood company, Village Aliya	ll, Palghar West, Palghar-401404	
4	Location on business license	Same as above		
5	Location on export license	Same as above		
6	Location on bank information	Same as above		
7	Location on business card	Same as above		
8	Area	7500 Sq. Ft.		
9	Number of staff	35		
10	Corporate representative	Mr. Tushar Patra		
11	Main products	Stainless steel Untensils & Engineering fabricated products		
12	Main market	USA, Europe, Middle East Asia & India domestic		
13	Business license	Ref. Number: Capital Registration :		
14	Annual turnover	2018: USD 142,000	Trend:	
	for the past 3 years	2019: USD 200,000	⊠Increase	
		2020: USD 340,000		

Сс	ommunication infras	structures
1	Telephone sets	2
2	Fax machines	Nil
3	Computers	2
4	E-mail Domain	www.kar

Products / mar	kets		
Product type	Major customer name	Market location	Monthly Order Qty (pcs)
Bar Spoon	Bhal International	India	12,000

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Steel Whisks	<ol> <li>AMC Cookware</li> <li>(India ) Pvt. Ltd. &amp;</li> <li>Unicorp Utilities</li> <li>(Both are same group of companies)</li> </ol>	India & Germany	4000
Wine Pourer-High Speed Wine , Japanese Jigger, Bar Spoons	Bespoke Trading LLC	U.A.E.	1500

Recommendat	ions / credential	S		
Company name	Country	Contact	Products	Details
Nil				

# **Related pictures:**

### Building and office viewing



	Client name (abbr.):	GEMUS	Conclusion
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Factory production line - Welding

Factory production line – Buffing / Polishing

	Client name (abbr.):	US	Conclusion
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Production line unit no. B-16

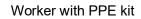
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Factory gate unit no. B-16

	Client name (abbr.):	US		Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007-	US	PENDING
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Chemical storage

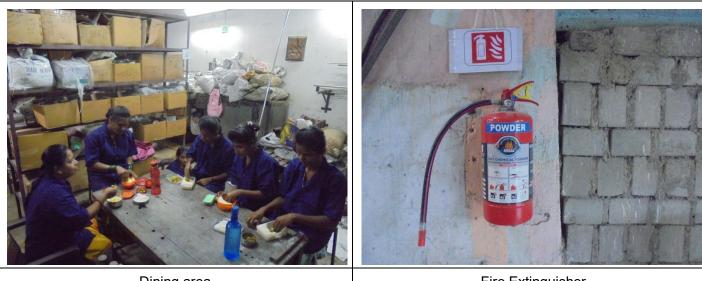






Finished goods warehouse

	Client name (abbr.):	GEMUS	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007-GEMUS	PENDING
Inspection, Testing and Certifications	Report Date:	08-Oct-2021	



Dining area

Fire Extinguisher

### Office staff and their office

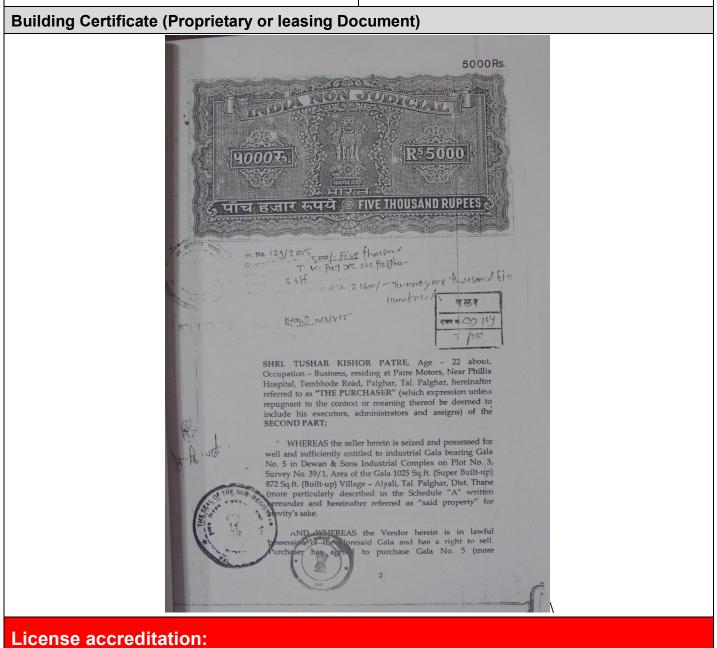


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### **Business** Card

**Business Card** 



Certificate No: 400061332334 Date issued: 25/09/2008 Expiration: Life time

	Client name (abbr.):	US	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007. ~~ US	PENDING
Inspection, Testing and Certifications	Report Date:	08-Oct-2021	

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			No	IAN UDYOG						
Name	ally Handicapped of Enterprise		Proprie				TT	State	District	
-	Organization on of Plant Detail		- North Contraction	Road/Street/ Lane	Area/Locality	City	Pin			
Locate	Hat/Door/Block	Name of Pred	nises/Building Village		MILLAGE	PALGHAR	401404	MAHAPOASHI	RAPALGHAR	
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12. Pres	of commenceme ious Registration ( Details	details-if any		Code		BKDN04702 0243110240	143 145			
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	x Activity	2 Digit	NIC & Diait		in of metal house	5 Digit Code hold articles (plate	is saucers,	pots, kettles, nd-operated	Manufacturing	
SN	25 - Manufacture metal products,	e of fabricated except machinery	2599 - Manufacture of tabricated metal produ- n.e.c.	ets sauceparts trying	(animation)				um Manufacturin	-
1	and equipment 22 - Manufactur plastics product	e of rubber and	2220 - Manufacture of	tollet articles or per		The second second	LAIN BARBER O		Manufacturin	0
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17.	Persons employe	d	ulpment(s)	7 (2(Rs. In Lakhs) PALGHAR			unified of	uil be provide	ed immediately	
Della	laration reby declare that ore the concerne	t information given d authority.	above is true to the best	of my knowledge. Any inf ad. <u>https://piny.google.co</u>	ormation, that may	be required to be				
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			A CONTRACTOR							

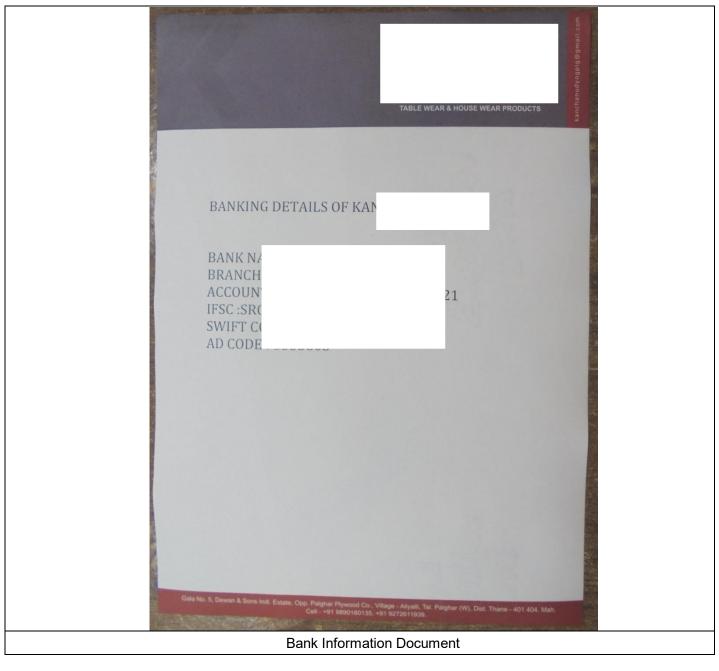
# **Export license**

Certificate No: Ref. No: AKYPP2902Q Date issued: 14/03/2018

	Client name (abbr.):	US		Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007-	US	PENDING
Inspection, Testing and Certifications	Report Date:	08-Oct-2021		

	co)	HITE REALE	
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	अपर &NB	RECION GENERATE व्यापार का कार्यालय SP; महानिदेशक विदेश व्यापार का कार्यालय SUILDING, SE WING MUMBAI-400020	
	आयातरू	-निर्यातक कोड (आईईसी) का प्रमाण-पत्र	
	CERTIFICATE OF	Importer-EXPORTER CODE (IEC) importer-EXPORTER CoDE (IEC) enticity of this document may be verified by clicking on "View Your IEI basite of DGFT i.e http://dgft.gov.in)	
1.	नाम/User Name	KANCHAN UDYOG	
		DEWAN & SONS INDUSTRIAL ESTATE,	
2.	पता/Address	OPP PALGHAR PLYWOOD COMPANY, NO.5, VILLAGE ALIYALI PALGHAR MAHARASHTRA 401404	4
		and the second se	
	उस व्यक्ति का नाम व पदनाम जिनका		
з.	फोटो ग्राफ अपलोड किया गया है Name		
	and Designation of the signatory applicant whose photograph has		
	been uploaded	TUSHAR KISHOR PATRE	
		PROPRIETOR	
	ब्रांच/डिवीजन/इकाईका पता, यदि कोई हो	Branches	
	Address of the Branch/Div./Unit	1) Branch Code : 1 KUNAL AUTO MOBILE, MAHIM R	
	ifany	PALGHAR PALGHAR MAHARASHTRA 401404	
5.	आईईसी संख्या/IEC Number	AKYPP2902Q	
6.	जारी करने की तिथि/Date Of Issue	14.03.2018	
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	Fl:/Place :Mumbai	(V M KANEKAR)	
	(中)/Date :14.03.2018	विदेश व्यापार विकास अधिकारी/Foreign Trade Development Officer	
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2005 1 00	गी/Note: 1. आईईसी धारक के नाम, पता एवं संविधान : देन की भगींग की समाधित के नाम भाईती के राजे भाषा	में किसी भी परिवर्तन के मामले में आईईसी धारक इसी बीच आनुषंगिक परिवर्तन की ता	
पास	आइइसा में प्रविष्ट करने हेतु प्रस्तुत करेगा/ In case of a	त-निर्यात करने का पाप नहीं होगा। जब तक ऐसे परिवर्तनों को संवधित लाईसेसिंगपाधिक any change in the Name/Address or Constitution of IEC holder, the IEC	
the	meantime, the consequential changes are effect	st the IEC after expiry of 90 days from the date of such a change unles cted in the IEC by the concerned Licensing Authority.	
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	Export Lice	ense Document	
Bank information			
Certificate No: CIF Number:			
Date issued:			
	11000021		
USD Bank account number: 0595007	11000021		

	Client name (abbr.):	US	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007- ~ US	PENDING
Inspection, Testing and Certifications	Report Date:	08-Oct-2021	



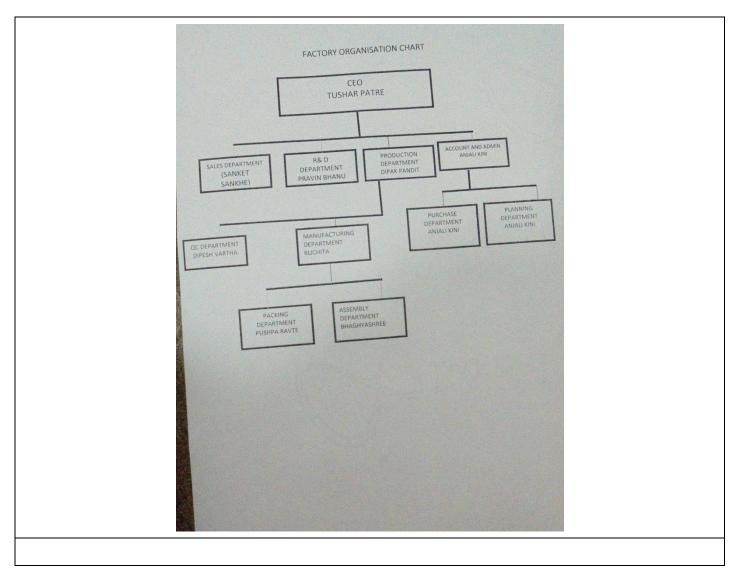
Score         1         2         3         4         5         6         7         8         9	10	
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### Part 2

# Factory Organization

		<ul> <li>2.1</li> </ul>	
Factory	ordan	ization	chart
lactory	Jan		onart

	Client name (abbr.):	GEMUS	Conclusion
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Score         1         2         3         4         5         6         7         8         9         10	Score 1 2 3 4 5 6	7 8	9	10
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Part 3

# **Production lines / Capacity**

Production workflow chart

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	Client name (abbr.):	US	Conclusion
S	Inspection number:	AV-C20211007 IUS	PENDING
ons	Report Date:	08-Oct-2021	

	MACHINARY	LIST		and the star	
	State State (Mark Park)	(sets)	Purchase date	Charles and a second second	CAPACITY
NO	Major machine name		C. Carlos		PERDAY
1 P	RESS	1	THE SHOT STREET	MAHARASHTRA	
AR	OWER PRESS 75 TONE	1		PANJAB	10000
BIP	OWER PRESS 50 TONE C TYPE	2	2006	PANJAB	10000
GP	OWER PRESS 30 TONE	2		MAHARASHTRA	10000
DF	OWER PRESS 20 TONE	2	2014	PANJAB	10000
EF	POWER PRESS 15 TONE	2	2021	MAHARASHTRA	10000
FF	OWER PRESS 10 TONE	1	2020	MAHARASHTRA	10000
GI	YOROLIC MACHINE	The state		A STATE OF A STATE	
	VELDING MACHINE			The second second	500
41V	ROJECTION WELDING MACHINE 40KV		2014-2018	MAHARASHTRA	5000
AL	ROJECTION WELDING MACHINE 100RVA		IN ORDER	MAHARASHTRA	8000
BIT	SPOT WELDING	RO WEEK		MAHARASHTRA	1200
0	DRGON WELDING		2014-1	MAHARASHTRA	The second
	AUTOMATIC ROTTER WELDING	1 10	1 2014-1	MAHARASHTRA	the second s
	ARK WELDING	T CALL	1 2014-1	MAHARASHTRA	The second se
	CO2 WELDING		1 2014-1	5 MAHARASHTRA	A CONTRACTOR OF THE OWNER OWNE OWNER OWNE
	BUTT WELDING	1000	1 202	1 MAHARASHTRA	0000
				RMAHARASHTRA	3000
31	HYDROLIC WIRE BENDING MACHINE		1 IN ORDE	RIMANARASITIN	
4	AUTOMATIC RING BENDING MACHINE WITH NUMATIC BUTT WELDING CNC CONTROL		1 202	GUJRAT	10000
5	VINYLE COATING AND PVC RESINE RUBPER MAKING PLANT (3FT X 4FT TANK 1 OVAN 1 HYDROLIC DEEPING MACHINE 1 YACCUME MACHINE 1 MXER		1 IN ORDE	RMAHARASHTR	A 4500
6	ELECTRO PLATING PLANT WITH 1000 KVA RECTIFIYER WITH TWO TANK 7 FT X 3 FT TANK 5FT X 3FT TANK		1 20	21 MAHARASHTR	A 1500
	and the second	-	20	21 MAHARASHTR	A 6000
7	SEMI AUTO RING MACHINE		1		
1	THE OWNER AND THE	-	1 20	21 MAHARASHTP	A 6000
	PIPE SPINNING MACHINE				
	ELECTRIC ROLLING MACHIN AND HAND ROLING MACHINE TURNING AND CUTTING MACHINE		1 2014	15 MAHARASHTP	RA 5000
	Long to the second s			15 MAHARASHT	2A 600
1	BUFFING MOTORS 3 5HP		7 2014	-TOIMATIANAOFI U	EACH MOTOR

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	Client name (abbr.):	GEMUS	Conclusion
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Production	process				
Operation Name	Machine / Device Name	Machine	Workers	Output	Total Step Capacity
		count 1	number	(pcs/hour)	(PCS per day)
	PRESS 1. POWER PRESS	1			
	75 TONE. 2. POWER PRESS 50 TONE C TYPE 3. 30 TONE POWER PRESS TONE	2			
PRESSING	4. 20 TONE POWER PRESS	2	7	5,000	60,000
	5. 15 TONE POWER PRESS 6. 10 TONE POWER PRES	2			
	7. HYDRAULIC MACHINE	2			
		2			
	WELDING MACHINE				
	1. PROJECTION WELDING 40KVA 2. IN DEVELOPING	1			
WELDING	100KVA 3. SPOT WELDING 4. ARGON	1	3	2,800	34,000
	WELDING 5. AUTOMATIC	2			
	ROTTER WELDING 6. ARK WELDING 7. CO2 BUTT	3			
	WELDING	1			

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	Client name (abbr.):	GEMUS	Conclusion
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Inspection, Testing and Certifications	Report Date:	08-Oct-2021	

					· · · · · · · · · · · · · · · · · · ·
		1			
		1			
BENDING	HYDRAULIC WIRE BENDING MACHINE IN DEVELOPING UP TO 12MM WIRE	1	1	250	3,000
BENDING	AUTOMATIC RING BENDING MACHINE WITH PNEUMATIC BUTT WELDING CNC CONTROL	1	1	8,300	10,000
COATING	VINYLE COATING AND PVC RESIN RUBBER MAKING PLANT 3FT X 4FT OVAN 1 HYDROLIC DEEPING MACHINE 1 VACCUME MACHINE 1 MIXER	1		Machine under order stage	
ELECTRO PLATING	ELECTRO PLATING PLANT WITH 1000KVA RECTIFIYER WITH TWO TANK 7 X 3 FT TANK 5FTX 3FT TANK CAPACITY	1	1	125	1500
RING WELDING	SEMI AUTO RING MACHINE	1	1	500	6,000
PIPE SPINNING	PIPE SPINNING MACHINE	1	1	500	6,000
ROLLING	ELECTRIC ROLLING MACHINE AND HAND ROLING	1	1	400	5,000

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	Client name (abbr.):	US	Conclusion
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POLISHING	BUFFING MOTORS 3.5HP	7	7	500	6,000
	MACHINE ROLLING MACHINE TURNING AND CUTTING MACHINE				

### Overall capacity = minimum step capacity (pcsper week):

9,000

# Daily output check:

Is there a running production in the factory during the Audit?	Yes	Comment(s): - Welding
Product Storage		Product Storage

	Product Storage Product Storage		Product Storage	
For -process,- lines				
Start time	Finished t	ime	Total time	
12:15	12:30		15 minutes	
Finished products	Finished pro	ducts	Output	
0	60		60 pieces	

Lead times for client's production:				
According to	Factory	Auditor check		
Raw material supply capacity:	20 Metric tons	Ok		
Production weekly capacity:	6,000 pieces	Ok		

	Client name (abbr.):	US	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007- ^ 1US	PENDING
Inspection, Testing and Certifications	Report Date:	08-Oct-2021	

# Sensitive points / bottlenecks

According to auditor check: - Coating is out sourced

Comments: - Factory has already purchased coating machine & going to install shortly

### Part 4

# FactoryFacilities / Machinery Conditions

Machines for production				
Machine Name/ Brand/Country of Origin	Picture	Count	Comments (conditions and age)	
Power press		12	Working / 6-10 years	
Welding machine		11	Working – 1-5 Years	

	Client name (abbr.):	US	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007-^US	PENDING
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Bending machine	2	Working – 1 Year
Electro plating	1	Working – 1 Year
Auto ring machine	1	Working – 1 Year
Rolling machine	1	Working / 6 years
Buffing motors	7	Working - 7 years

	Client name (abbr.):		Conclusion
Absolute Veritas	Inspection number:	AV-C20211007 US	PENDING
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Warehouse condition	
Area of Warehouse (M <sup>2</sup> )	1000 Sq. Ft.
Materials clearly stocked in different areas?	⊠Yes ⊡No
Lab/Marking clearly indicated in different material?	∐Yes ⊠No
Warehouse clean and tidy?	⊠Yes ⊡No
Equipment/Tools/Facilities Advanced?	□Yes ⊠No



Raw Materials Storage

Estimated warehouse capacity:

1 Containers (40'HQ)

Finished products storage condition

Sample room condition	
Sample room clean and tidy?	⊠Yes ⊡No
Sample complete disposed in Sample room?	⊠Yes □No

# Public power supply Public power Connected? Prequent Power Outage in the area? Prequent Power Outage in the area? Diesel Generator available? If yes, Electric Power Generator Count:

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	Client name (abbr.):	US	Conclusion
<b>Absolute Veritas</b>	Inspection number:	AV-C20211007- US	PENDING
Inspection, Testing and Certifications	Report Date:	08-Oct-2021	

Shipment capabilities	
Capacity of shipping meets requirement of buyer?	⊠Yes □No
Over 4 containers can be loaded together?	□Yes ⊠No
Protection for loading against bad weather?	⊠Yes ⊡No
Mechanical Loading Capacity disposed? (Fork,etc.)	□Yes ⊠No



CORE         1         2         3         4         5         6         7         8         9	10	9	8	7	6	5	4	3	2	1	Score
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Part 5

# QualityAssurance& Quality Control System

Quality system management			
Certificate: ISO 9001	□Yes ⊠No	Comment: No ISO 9001 valid from, Certify body:	
Internal QA manual	□Yes ⊠No	Comment: No QA manual	

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Others:	□Yes □No	Comment: -
QA staff	⊠Yes ⊡No	QA: 1, QC:2
QA/Q0	C office	QA / QC checking
List of certificates available (v certification company details dates)		

Inspection track record by client		
How often is it updated?		
Last inspection by QC company (date)		

QC	
QC staff count	3

On-line QC	
Is there on-line QC?	⊠Yes □No
QC manual available?	□Yes ⊠No
List of testing equipment	Weight Balance / Varnier caliper/ Micro meter/ height gauge
Record / reports available?	⊠Yes ⊡No

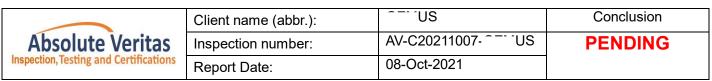
	Client name (abbr.):	US	Conclusion
Absolute Veritas Inspection, Testing and Certifications	Inspection number:	AV-C20211007- US	PENDING
	Report Date:	08-Oct-2021	

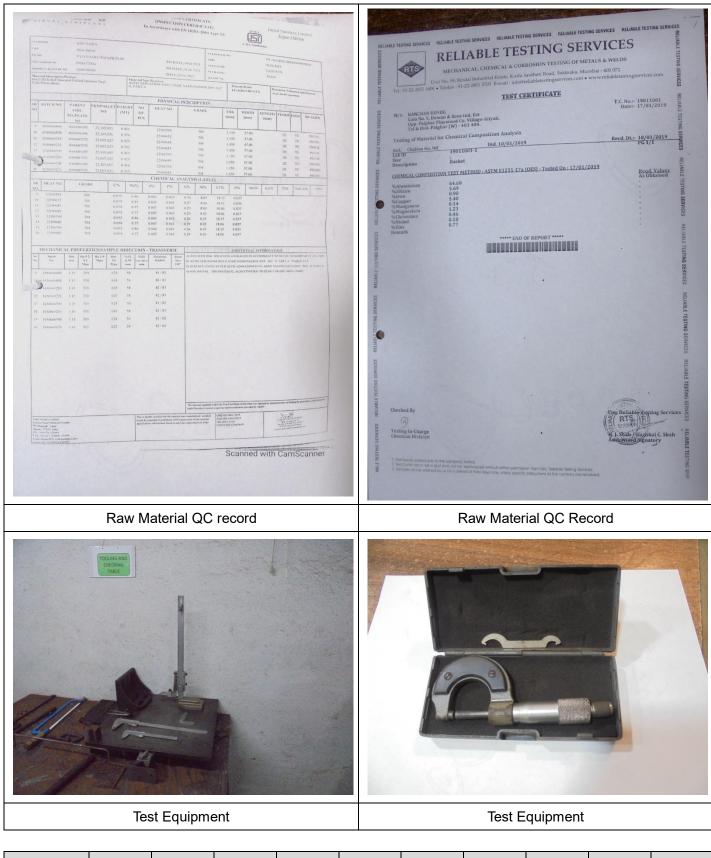
Chivageev Day spoch uslik col h30Ch widdel $3^{11C} = 135$ islot $411.4 = 122$ 2335 = 13	
On-Line QC Record	On-Line QC Record

Final QC	
Is there Final QC?	⊠Yes ⊡No
QC manual available?	∐Yes ⊠No
List of testing equipment	Weight Balance / Varnier caliper/ Micro meter/ height
	gauge
Record / reports available?	⊠Yes ⊡No
Last results / record	⊠Yes □No

# Incoming QC

Is there an Incoming QC?	∐Yes ⊠No
QC manual available?	∐Yes ⊠No
List of testing equipment	Weight Balance / Varnier caliper/ Micro meter/ height
	gauge
Record / reports available?	⊠Yes ⊡No





Score	1	2	3	4	5	6	7	8	9	10
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	Client name (abbr.):	US	Conclusion
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# Part 6

# R& D / Sampling capacity

R & D facilities	
Specific staff count:	1
Specific facilities:	1
Sample Production Process Description	Cutting, Pressing, Bending, Welding,
Record	Yes
Approval sample lead time:	7 days

Score	0	2	3	4	5	6	7	8	9	10
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### Part 7

# Environment (optional)

Environment management						
ISO14000 series:	∐Yes ⊠No	Comment:				
Others:Internal Environment system	∐Yes ⊠No	Comment:				
Environment Policy Available	□Yes ⊠No	Description:				
List of certificates available	N/A					

	Client name (abbr.):	US	Conclusion
Absolute Veritas Inspection, Testing and Certifications	Inspection number:	AV-C20211007-GEMUS	PENDING
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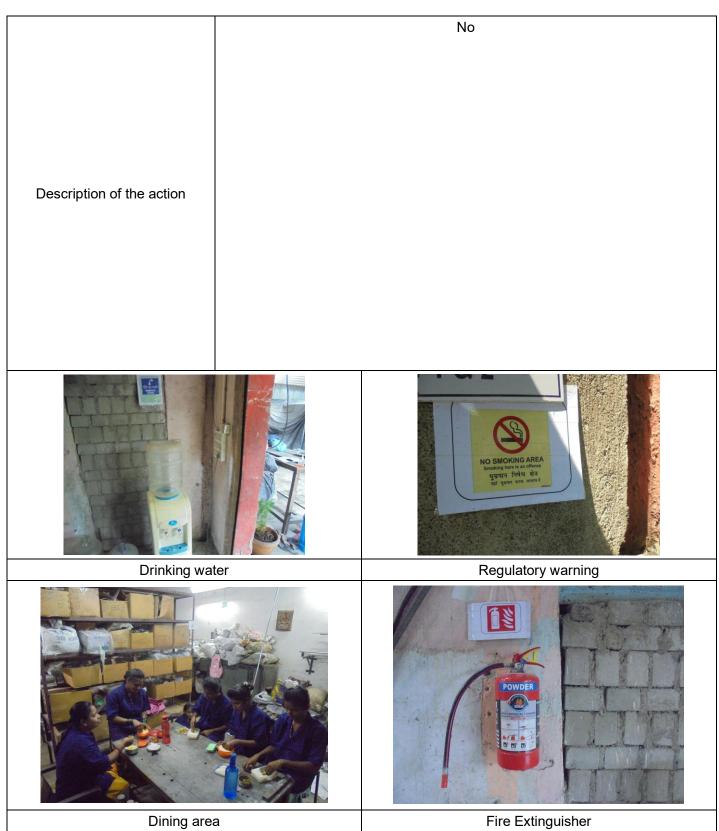
		I
/		/
Wastewater test Report		Wastewater test Report
Staff in charge	No	
(name and mission)		

### Control track record

Control track recordavailable?	□Yes ⊠No
If yes, how often is it updated?	□Yes ⊠No
Item checked:	Nil
Last control date:	No
Findings:	
Standard:	

Preventive/corrective actions(Sewage/Smokes/Noise/Waste/other applicable)

	Client name (abbr.):	∩US	Conclusion		
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Absolute Veritas	Client name (abbr.):	US	Conclusion		
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Score	1	2	3	4	5	6	7	8	9	10

# END OF THE REPORT

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